Vídeňská 232/116 b, 619 00 Brno, Česká republika | tel.: +420 547 429 011 | fax: +420 547 429 020
e-mail: hbloch@hbloch.cz

Technical data sheet

BONLINE CUTTING PASTE

Cutting Paste

BonLine Cutting Paste is a soft paste for use in reaming, tapping and drilling and other metal cutting operations. BonLine Cutting Paste is suitable for all metals including hardened steels, nimonics and titaniums. Containing extreme pressure additives, BonLine Cutting Paste significantly reduces friction giving superb cutting performance.

Technical Details

Appearance: brown paste
Odor: weak, unspecific Solvent: none
Welding weight: 800 kg
Wear index: 315 kg
Tapping - Torque – Test: 8,6 Nm (316 stainless steel)
Corrosion: none (Steelplate at 175°C for 5 minutes)
Storage: 5 ° - 50 ° C

Pack sizes: 60 g, 500 g, 1 kg

NOTE
The information provided in this document is based on our current experience and knowledge. In light of the many factors that can influence the process and the application, these data do not release the customer from conducting tests and verifications in turn nor do they constitute any legally binding guarantee of the properties of the product or its suitability for a specific purpose. It is the responsibility of those to whom we supply the product to ensure that any applicable proprietary rights and laws are respected.